

Shuf 7/1/06

Date: Thursday, 6/21/2007 2:29:06 PM
User: Kim Johnston

Process Sheet

Customer	CU-DAR001	Dart Helicopters Services	Drawing Name	MIRROR ARM (S-76)
Job Number	33054			
Estimate Number	11894			
P.O. Number	N/A			
This Issue	6/21/2007	S.O. No. : N/A	Part Number	D2262
Prsht Rev.	NC		Drawing Number	D2262 REV A1
First Issue	N/A	Type : SMALL /MED FAB	Project Number	N/A
Previous Run	28496		Drawing Revision	A1
Written By			Material	N/A
Checked & Approved By			Due Date	6/28/2007
Comment	Est: 02.04.15	Added dwg Rev.A1 NG	Qty:	2
Um:	Each			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :		
1.0	M304TR0500W035	304 RD Tube .500 x .035W		
		FF 07-06-26 2		
		Comment: Qty.: 1.0948 f(s)/Unit Total : 2.1897 f(s) Material: 304/316 SS tubing 0.500" Dia. x 0.035" wall (M304TR0500W035) Batch No: 17104640 FF 07-06-26 2		
2.0	BRAKE NC	NC BRAKE		
		FF 07-06-27 2		
		Comment: BRAKE NC Punch tube 304/316 with 2B finish Deburr FF 07-06-27 2		
3.0	QC5	INSPECT WORK TO CURRENT STEP		
		17106-27 2		
		Comment: INSPECT WORK TO CURRENT STEP 17106-27 2		
4.0	POWDER COATING	POWDER COATING		
		17106-27 2		
		Comment: POWDER COATING Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3 BK/M.F 07-06-28 2		
5.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION		
		17106-28 2		
		Comment: INSPECT POWDER COAT 17106-28 2		
6.0	D2022101	Spacer		
		17106-28 2		
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s) Spacer Pick: 17106-28 2		
	Qty	Part Number	Description	Batch
4		D2022-101	Spacer	17106-28 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 07/06/29
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MIRROR ARM (S-76)

Job Number: 33054

Part Number: D2262

Job Number:



Seq. #: Machine Or Operation:

Description :

7.0 A1449

Grommet



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Grommet

Pick:

Qty	Part Number	Description	Batch
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2	A1449	Grommet	M1487
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C 7/6/28 (2)

8.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg D2262

FF 07-06-29

2

9.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

81 07/06/28 (2)

10.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

10/27/29 (2)

11.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

10/27/29 (2)

Job Completion



10/27/29 (2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

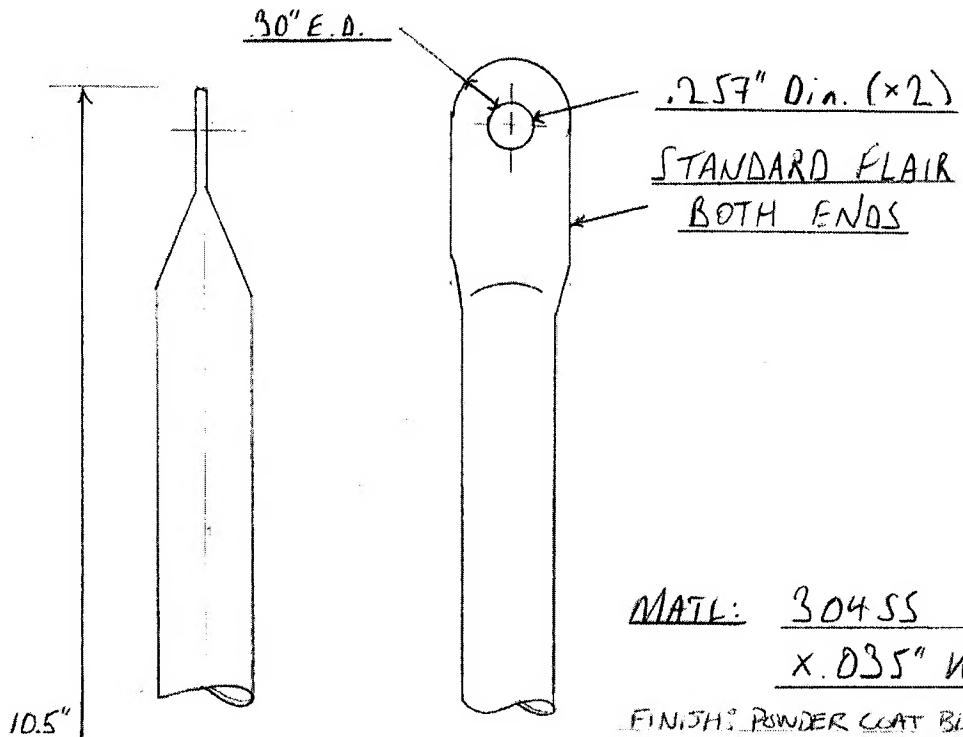
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART



DRAWN M. Cahan	DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
DESIGN	DRAWING NO. D2262	REV. A SHEET 1 OF 1
Aug 10/94	TITLE SHORT TUBE	
A1 CP 4 02.03.22	ADD FINISH	



MATL: 304SS 1/2" OD
X .035" WALL TUBE

FINISH: POWDER COAT BLACK SANTEX (4.3.5.7)
PER DART QSI 005 43 A1

